

GEMINI

LETTERS, LOGOS AND PLAQUES
SHOWCASE CATALOG



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1. **United States Custom House**
Cast aluminum 12" Architectural, dark bronze anodized finish.
 2. **Veterans of Foreign Wars**
Etched bronze 24" plaque with painted brown smooth background, satin finish
 3. **Cafe Internationale'**
Custom formed plastic 15" and 10" in 6366 copper color.
 4. **Kokoro Assisted Living**
Waterjet aluminum logo 42" H x 3/4" D with 24" custom waterjet letters KOKORO and 6" cast aluminum Times Bold letters all with a gold anodized finish.
 5. **Mardian Development**
Custom waterjet 28" copper logo with 5" custom and 3-1/2" Garamond Regular 1/4" thick black anodized aluminum.
 6. **First Savings Bank**
Formed Plastic 12" and 9" Roman Neo SB in 6371 yellow gold.

MINNESOTA LETTERS™

Minnesota Letters combine the attributes of several other letter types. They are made from C.A.B. (Cellulose Acetate Butyrate), a renewable resource (non-petroleum) plastic for incredible durability. They also are created using precision tooled molds for razor sharp edges and extra dimension. While clearly a plastic letter, they are suitable for many 'up-close' applications – even in small sizes. Gemini has a stock of these letters ready to paint to your specifications.



Incredible Precision & Options

- From 2" to 18"; each a perfect letter
- Serifs are always sharp, edges always crisp
- Mounts to any surface with most hardware
- New architectural style offers prismatic faces

Better Alternative than Foam Letters

- Endures even the harshest conditions
- Blemish free automotive quality painted finish
- Quick production gives you instant results
- Made from a renewable resource (non-petroleum) plastic



Where to Use Gemini Minnesota Letters

- when depth is required in letter style
- virtually any business, organization, or institution
- under all weather and environmental conditions
- when sharp edges are required
- if non-stud mounts are required



45 Standard Gemini Colors Custom painted colors available.

 5687 <i>Opaque White</i>	 4310 <i>Dove Grey</i>	 0209 <i>Grey</i>	 2025 <i>Black</i>
 2718 <i>Opaque Ivory</i>	 8090 <i>Safety Green</i>	 2037 <i>Lemon Yellow</i>	 2000 <i>Yellow</i>
 0217 <i>Citrus Yellow</i>	 0218 <i>Sundance Yellow</i>	 0254 <i>School Bus Yellow</i>	 2119 <i>Orange</i>
 2662 <i>Red-Orange</i>	 0256 <i>Rampart Orange</i>	 2793 <i>Red</i>	 0214 <i>Mexicali Red</i>
 2240 <i>Maroon</i>	 2280 <i>Black Cherry</i>	 2410 <i>Magenta</i>	 2287 <i>Purple</i>
 0246 <i>Violet Toner</i>	 2767 <i>Midnight Blue</i>	 2050 <i>Dark Blue</i>	 2860 <i>Medium Blue</i>
 3000 <i>Blue</i>	 2648 <i>Light Blue</i>	 5425 <i>Marine Reef Blue</i>	 3210 <i>Teal Blue</i>
 0259 <i>Federal Green</i>	 0222 <i>Emerald Green</i>	 2108 <i>Light Green</i>	 2030 <i>Dark Green</i>
 2162 <i>Hunter Green</i>	 * 6371 <i>Yellow Gold</i>	 * 2756 <i>Metallic Gold</i>	 * 0401 <i>Aztec Gold</i>
 * 0253 <i>Copper</i>	 * 0402 <i>Aztec Copper</i>	 2418 <i>Brown</i>	 * 0312 <i>Medium Bronze</i>
 * 0314 <i>Old Copper</i>	 * 3130 <i>Duranodic Bronze</i>	 * 8886 <i>Metallic Silver</i>	



General Information

- **Black 2025** is a pigmented plastic, not a baked enamel finish.
- **White 5687** is a pigmented plastic, not a baked enamel finish.
- **All Colors** are available in either matte or gloss – painted gloss is standard unless otherwise noted.
- **The Following Colors** are standard with a matte finish:
 - 6371 – Yellow Gold
 - 2756 – Metallic Gold
 - 0401 – Aztec Gold
 - 0253 – Copper
 - 0402 – Aztec Copper
 - 0312 – Medium Bronze
 - 0314 – Old Copper
 - 3130 – Duranodic Bronze
 - 8886 – Metallic Silver



* Indicates colors are standard with a Matte Finish.
Due to limitations in the printing process, printed colors may vary from actual colors.

Advantages of Minnesota Letters

Displays

- Lightweight
- Durable
- Easy to pack
- Perfect for temporary installations



Monument Signs

- Metallic finishes available
- Easy installation
- Durability under any conditions
- Looks good up close or at a distance



Indoors

- Crisp clean edges
- No denting or delamination problems
- Wide color selection
- Perfect face integrity



Outdoors

- Lifetime Guarantee; Won't chip, crack or fade
- Impact resistant
- Up to 18" letters
- Can be backlit



Examples Shown Here In Optima Medium



Perfectly smooth face



Wall strength



Razor sharp edge

Illuminated Letters

Channel letters are not the only form of illuminated letters. Many of Gemini's standard letter families are able to be backlit using L.E.D. technology. Minnesota, Formed and Cast letters all are made with a recessed back that allows for insertion of L.E.D.s.

Generally, only letters over 12" have a wide enough stroke and depth to house L.E.D.s. We recommend considerable planning before attempting to install any backlit Gemini dimensional letter with L.E.D.s.

Special Characters

Quotation marks, accent marks, foreign characters such as tilde, enyas and others will be provided in flat cut acrylic in depths up to 1".



FORMED PLASTIC

Formed plastic letters are the original “Gemini Letters”. Made since 1963 out of C.A.B. (Cellulose Acetate Butyrate); these letters are the utmost in versatility. Formed Letters, while the standard for most local businesses, can also be found on financial institutions, office parks, as well as many national retail chains. Their inexpensive molds make it easy to customize a letter style or logo for the perfect 3-D sign. Formed Letters also provide the deepest dimension for the money. With Gemini’s 4 different forming locations across the U.S. and Canada – most letters are just days away from your doorstep.



Unlimited Variety & Flexibility

- Over 140 standard styles and 38 standard colors
- Easy customization for your style or logo
- Custom painting to match your specific color
- Simplest installations for any mounting surface
- Choose from flat, round or sculptured faces

Economy & Durability

- Endures even the harshest conditions
- Best dimension for the money
- Quick delivery gives you instant results
- Made from a renewable resource (non-petroleum) plastic



Where to Use Gemini Formed Plastic Letters and Logos

- when depth is required in lettersyle and/or logo
- virtually any business, organization, or institution
- when facing extreme time constraints
- under all weather and environmental conditions
- when letter height up to 60" is required



38 Standard Pigmented Colors Custom painted colors available.

** Not recommended for use with studs or pads
• Due to the limitations of the printing process, printed colors can vary from actual colors.*



NEW

Introducing Translucent Colors Specifically Formulated for L.E.D. Illumination

- Built-in light diffusion
- Combine L.E.D. with deeper Custom Formed letters
- Great substitute for Channel Letters





Custom Formed Letters & Logos

Make The Picture Perfect Installation

For One-Of-A-Kind Jobs:

- Custom painting to match virtually any color combination.
- Molds stored for 30 – 60 days.
- Low cost Mold production.
- Easy custom letter and logo pricing.



For Large Resignage Projects

- Custom C.A.B. capability (UPS & Goodyear).
- Hardware uniform mounting patterns.
- Molds stored for longer time periods.
- Competitive pricing.
- Just fax or email requirements for a quotation.

FLAT CUT ACRYLIC

Flat cut Gemini acrylic surpasses other acrylic letters and logos by a mile. Gemini starts with its own impact modified, extruded acrylic, in gauges up to 1/2" thick in over 32 different colors. This means the color is through and through the entire letter assuring no more unsightly scratches, chips, or blemishes that can occur in a painted finish. Our 1000W lasers polish the edge return of all letters and logos as it cuts through the material, also providing a superior finish for your customer. Gemini's acrylic products are designed for outdoor use, but beautiful enough for indoor or in any application where precision is required.



Design flexibility to the extreme

- From 1/2" to 72" letters.
- 32 standard colors or choose a custom finish.
- Pigmented gauges of 1/8", 3/16", 1/4", 3/8" and 1/2"
- Your artwork is converted to an exact 3-dimensional acrylic replica.

You can't cut your own at these prices

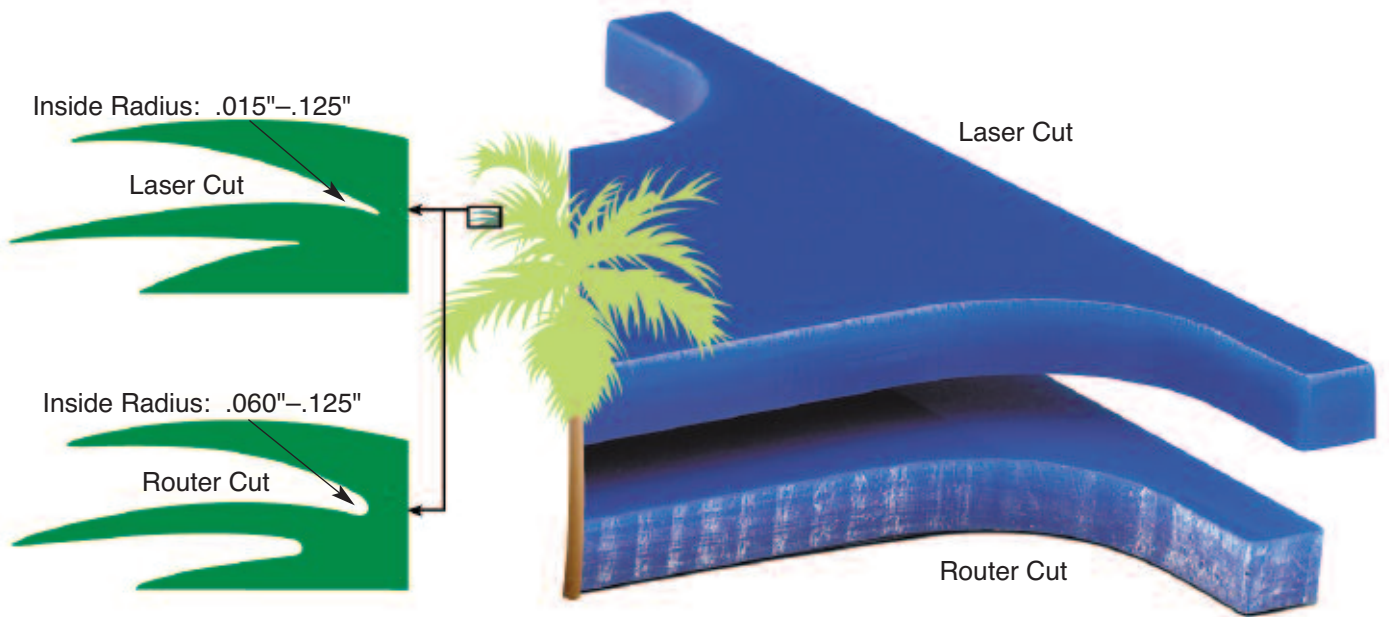
- Gemini nests thousands of orders to assure minimal scrap and lowest cost of acrylic.
- Our 3 shift operations can produce your order in 2-3 days with all hardware and mounting patterns.
- Gemini re-extrudes trim not used to offer even lower prices to get your order.



Where to Use Gemini Flat Cut Acrylic

- when an intricate letterstyle or logo is required
- on designs with multiple layers and colors
- when working with a limited budget
- under tight time constraints
- indoor signage that falls under the closest scrutiny





Painted Acrylic

Never again worry about delamination of vinyl on acrylic. Gemini combines precision-cut acrylic logos with our superior positive pressure paint booth capabilities to produce some of the finest detail in the industry.



Standard Colors Custom painted colors available.

2222  Clear	7508  Opaque White	4660  Desert Sand	7328  Translucent White	2025  Black
2146  Translucent Ivory	2718  Opaque Ivory	2037  Lemon Yellow	2119  Orange	2662  Red-Orange
2283  Translucent Red	2793  Red	2240  Maroon	2280  Black Cherry	2287  Translucent Purple
2767  Midnight Blue	2050  Dark Blue	2860  Med Blue	2114  Blue	2051  Transl. Light Blue
2648  Light Blue	3000  Blue	3210  Teal Blue	3555  Spring Green	2108  Light Green
2030  Transl. Green	2162  Hunter Green	2418  Brown	3130  Duranodic Bronze*	2756  Metallic Gold*
8886  Metallic Silver*	2225  Optical Clear			

*Due to limitations of the printing process, printed colors can vary from actual colors.
* Metallic Colors.*

CAST METAL

Cast letters and logos have always imparted a stately aura of permanence, style, and class on the sites they adorn. Perhaps this is because the underlying casting process itself has changed so little over thousands of years. It may also be because the casting process allows for the creation of the deepest, sturdiest, most beautiful metal letters and logos. No matter the reason, Gemini is the only one to use for cast signage. Gemini has devoted 50,000 square feet to the storage of our CNC cut, hand-finished patterns in over 50 of the most common letterstyles. Our all-electric, pollution-free furnaces in Texas, Iowa, and Minnesota melt the virgin bronze and aluminum ingot used in the process. Our hand-finished product is produced for you in about 8 days – often for less than what you would expect to pay for such quality.

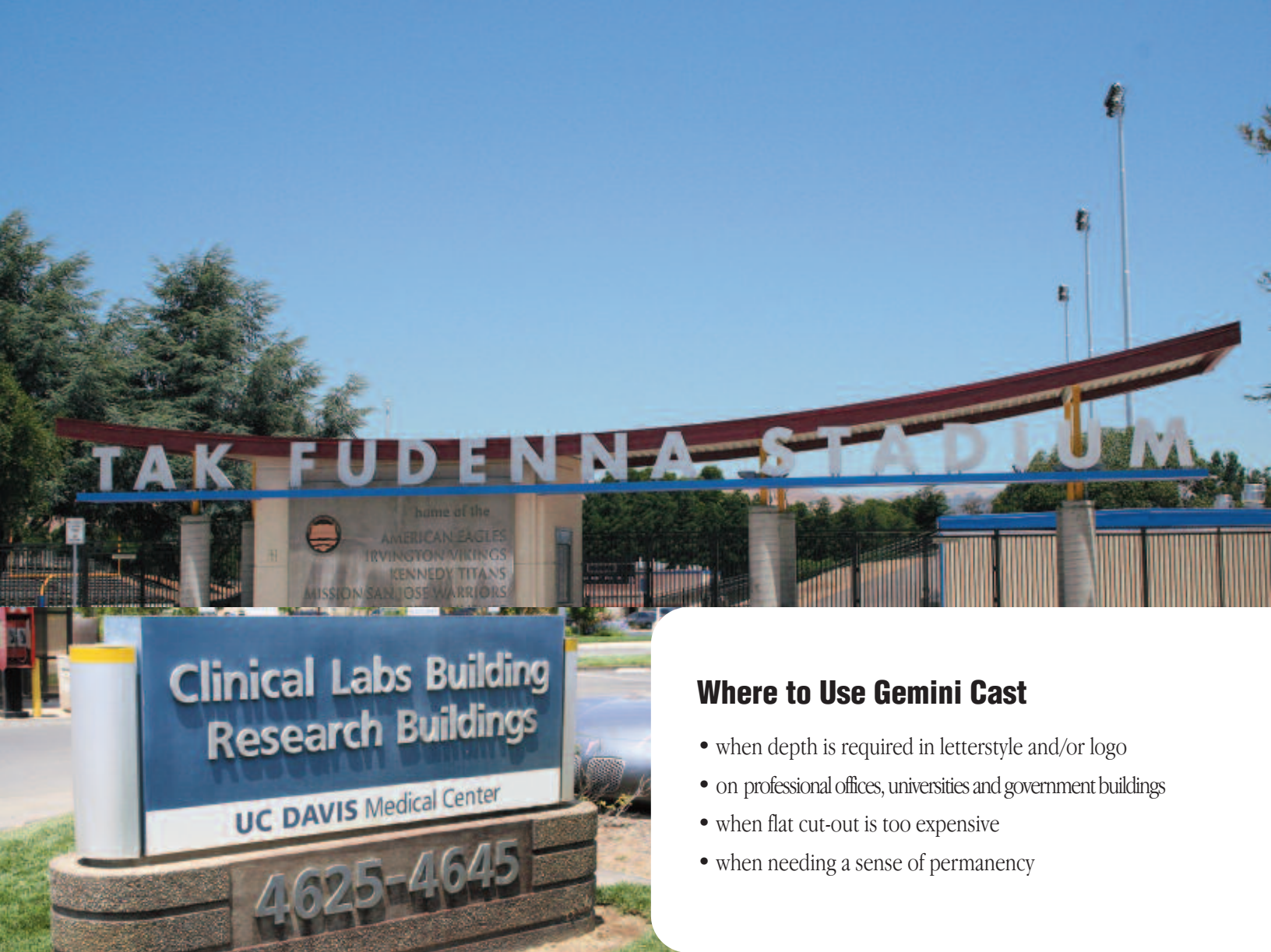


Durability & Long Lasting Beauty

- Natural satin is standard but not the only option
- Lifetime guarantee on all finishes
- Mounting hardware included with all orders with appropriate stud diameter for quality installation
- All materials cast are lead and mercury free

Cast = Quality + Affordability

- Over 50 standard styles are more economical than sheet cut aluminum or bronze products.
- The depth in cast letters is unmatched
- Custom logos are available at minimal expense—especially with repeat orders or duplicate pieces
- Our hand finished letters come in 16 different finishes including polished, anodized, or oxidized

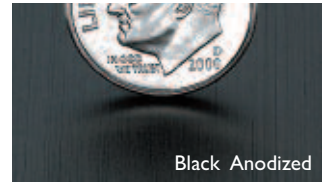
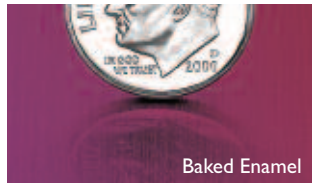


Where to Use Gemini Cast

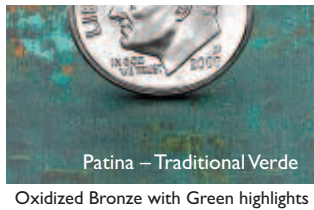
- when depth is required in letterstyle and/or logo
- on professional offices, universities and government buildings
- when flat cut-out is too expensive
- when needing a sense of permanency



Aluminum Finishes



Bronze Finishes



NOTE: All Patinas, by their very nature, will vary from letter to letter and order to order. Patina finishes may “bleed” onto the installation surface when installed outside. Nouveau Patina is a powder-coated, simulated Patina finish on an aluminum letter.

45 Standard Gemini Baked Enamel Colors Custom painted colors available.

5687	4310	0209	2025	4660	2718	8090	2037	2000	0217	0218	0254
Opaque White	Dove Grey	Grey	Black	Desert Sand	Opaque Ivory	Safety Green	Lemon Yellow	Yellow	Citrus Yellow	Sundance Ylw	SchoolBus Ylw
2119	2662	0256	2793	0214	2240	2280	2410	2287	0246	2767	2050
Orange	Red-Orange	Rampart Orange	Red	Mexicali Red	Maroon	Black Cherry	Magenta	Purple	Violet Toner	Midnight Blue	Dark Blue
2860	3000	2648	5425	3210	3555	0259	0222	2108	2030	2160	6371
Medium Blue	Blue	Light Blue	Marine Reef Blue	Teal Blue	Spring Green	Federal Green	Emerald Green	Light Green	Dark Green	Hunter Green	Yellow Gold
2756	0401	0253	0402	2418	0312	0314	3130	8886			
Metallic Gold	Aztec Gold	Copper	Aztec Copper	Brown	Med.Bronze	Old Copper	Duranodic Bronze	Met.Silver			

• Due to the limitations of the printing process, printed colors can vary from actual colors. **NOTE:** Specialty paints, such as car colors, can also be specified. Paint charge will apply.

FABRICATED LETTERS

Gemini is proud to add to its line of dimensional letters, Fabricated Stainless Steel. Beginning with your artwork or any standard style, Gemini cuts premium sheets of stainless steel or titanium coated stainless steel to the requested letter or logo shapes.

Our manufacturing capability, although able to produce to the highest standards, remains somewhat limited in size—therefore we may not be able to accommodate all requests for quote or orders.

Letter returns are bent to the contour of the laser cut faces, and hand-soldered using a lead-free silver solder. All fabricated products are either buffed, stroked, or painted per specification. While not nearly as durable to impact as cast letters or flat cut metal letters, the channel fabrication is perfect for various forms of illumination.



Hand Crafted Beauty

- Light weight metal installation
- Channels are perfect for LED and neon
- Virtually unlimited design potential
- True mirror polish finishes available
- Stainless steel is much more durable than aluminum

WATERJET CUT METAL

Waterjet cut letters offer the combination of the precision available in a CNC controlled 70,000 psi cutting head and the durability and distinction of pure metal. Gemini's 5 locations across Canada and the U.S. can take your .EPS, .CDR, or other vector-based art file and use it to carve out a design from cold rolled sheets of aluminum, brass, bronze, copper, or even stainless steel. Once cut, your order is less than half-way through the process—your order will be hand-finished to your specification: whether polished, anodized, or even powder coated. Gemini waterjet cut letters are all durable enough for outdoors, yet perfect enough for any boardroom application.



Incredible Precision & Options

- From 1/2" to 60" (or larger) letters & logos
- 8 metals, 6 gauges, & 41 finishes are standard
- Sharp .02" inside radii on all corners
- Custom painting available—one or more colors

Durability and Beauty

- Endures even the harshest conditions
- Blemish free quality polyurethane paints or high performance powder clear coat on aluminum letters
- Made in U.S.A. (at a site near you) in less than 8 days
- All scrap is recovered for use in casting operations



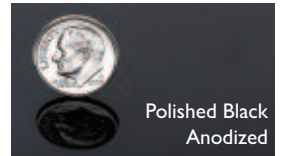
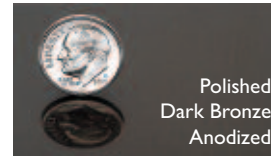
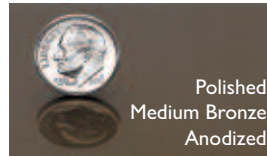
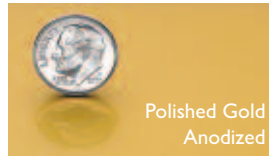
Where to Use Gemini Waterjet Cut Metal

- when an intricate metal letterstyle or logo is required
- virtually any business, organization, or institution
- when brass, copper or steel is needed
- under all weather and environmental conditions
- indoor signage that falls under the closest scrutiny



Aluminum Finishes

Due to the limitations of the printing process, printed colors can vary from actual colors.



NOTE: Champagne and Light Bronze colors are available.

Bronze Finishes



NOTE: All Patinas, by their very nature, will vary from letter to letter and order to order. Patina finishes will "bleed" onto the installation surface when installed outside.

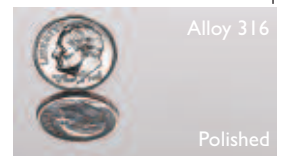
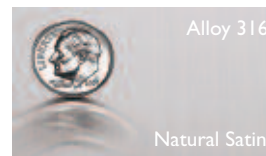
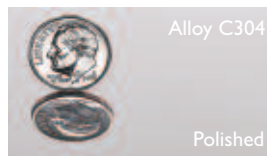
Brass Finishes



Copper Finishes



Stainless Steel Finishes



Hot Rolled Steel



GEMINI METAL LETTERS

For applications where small letters are a necessity, yet the utmost quality and precision is needed in metal letters – select Gemini Minis. Made from the same material and finished to the same quality standards as other Gemini metal letters, Gemini minis are the option for your circumstances where use of extremely small letters are a necessity.

In order to obtain the tight precision required on letters of this size, we limit our manufacturing to 1/8" and 3/16" thicknesses only. In addition, due to the small size and thin strokes of these letters, anodized and patina finishes are not available.



Mini-Metal Letters

- Available in sizes from 1/2" to 1-3/4" in height.
- Available in Aluminum, Brass & Bronze.
- Certain types may not be available or may not be available with stud mounts.
- No mounting patterns, but free plot drawings included.

Finish Options

- Any Polished
- Brass & Bronze Oxidized
- Baked Enamel
- Stud mount on 3/16" material, minimum 3/16" stroke

PLAQUES

Don't be fooled by imitation; Gemini manufactures only metal plaques — pure metal through and through — to your specifications. Whether the plaques are Architectural, Etched, or those meeting ADA specifications — Gemini can create the marker, seal or plaque you need in just 8 working days. Gemini uses a variety of methods to manufacture our plaques — all using virgin materials of the highest alloys. Whether lead and mercury free bronze, high-grade aluminum, lead-free brass or #304 or even #316 stainless steel — Gemini has the metal you need to make a lasting impression. Recognize an individual or place; capture a historic footnote; or use a plaque for signage — and order it from Gemini.



BAM
ASSOCIATES



Spring
Ridge
ESTATES
WEST



Ronald L. Wagner
Public Safety Complex

Dedicated December 2005 to
Councilman Ronald L. Wagner
for over 30 years of continuous service
as a City Councilman & Public Safety
Committee Chairman



IN HONOR OF
MORRIS T. JONES
BUILDING COMMITTEE CHAIRMAN
2006



ACCESSIBLE ENTRANCE
THIRD ST & CHESTNUT ST

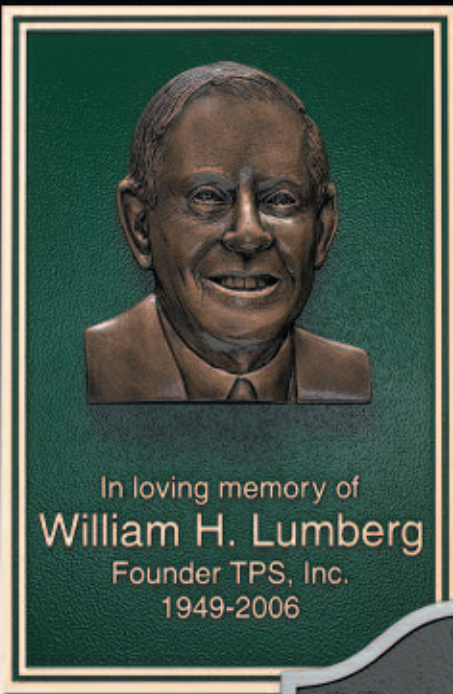


No extra charges or hidden fees

- 8-day production is standard — no rush charges
- Choose any custom shape — same price
- The first 1200 letters are free
- Standard hardware included

Incredible variety and level of detail

- Cast, Architectural, Etched & ADA available
- Bas reliefs, custom logos, & choice of mounting
- Government seals, rosettes, and virtually any typestyle
- Custom borders, edge detail, & surface finishes



Where to Use Gemini Plaques

- universities, public buildings, golf courses & casinos
- monument signs & entrances
- dedications, awards & recognitions
- for upscale wayfinding and ADA applications
- boardroom or lobby signage for maximum impression



ETCHED PLAQUES

Gemini's etched plaques are made from virgin sheet stock that is always lead & mercury free. The chemical etching process allows us to reproduce even the most complex artwork onto the surface of the metal. Used in combination with Gemini's cast and architectural plaque lines – etched medallions and emblems provide the precision needed to make the perfect plaque or marker. Gemini can etch Brass, Bronze, Copper and Stainless Steel in varying gauges and dimensions – and like Gemini's architectural plaques, 8 day production is standard on every etched plaque order.



Jeff Apodaca
Celebration of
LIFE
 Computer C



Welcome to
The Riviera
 Visitors please sign in at front desk
 EST. 1923

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AUGUST 13, 2006
 ATION TO THOSE WHOSE GIFTS
 SE COURTS POSSIBLE

TENNIS COMMITTEE MEMBERS:
 TOM CASAD
 KERRY COOK
 KATHY FELT
 MATT GILMORE
 JOE JOHNS
 LINDA SUTHER
 TOM CANNY & BRAD KRICK
 MIKE MARBAUGH
 MIKE SHERMAN
 MATT MILLER
 JAN & GARY MORRISON
 DAN OTTEN
 TOM & JUDY REYER
 BRIAN STETLER
 JASON WALLACE

OTHER MEMBERS:
 LARRY SUTER CENTER
 CROWN EQUIPMENT CORPORATION
 RON & JENINE FANNING
 JERRY FLECK
 JOHN & RITA GIBBONS
 MCKIRNAN BROTHERS, INC.
 MERCER SAVINGS BANK
 MIDWEST ELECTRIC, INC.
 DICK MURRAY
 THE PEOPLES BANK CO.
 BUD PRESTON
 TENNIS PARENTS SUPPORT GROUP

M
METROPOLITAN
 PARTNERS
2004
 Timothy Rollins • William D. Dargusch

NEWMAN STREET PARK

IN PARTERSHIP WITH
 THE CITY OF ANNAPOLIS
 A PROJECT OF THE
 ANNAPOLIS ROTARY CLUB
 COMMEMORATING
 THE 100th ANNIVERSARY
 OF ROTARY INTERNATIONAL
 1905 - 2005




ADA Metal Plaques

Gemini ADA directional signage offers beauty, style and compliance. Available in the standard 6" x 8" x .25" with a stipple or sand background, or in your own custom design.

Don't let ADA signage requirements be an eyesore – order solid aluminum, bronze & Brass ADA compliant plaques from Gemini. Unlike other ADA compliant products – Gemini's patent pending process does not use loose beads for the braille component; or rely on imperfect, non-compliant castings. Like our plaques – they are perfect every time.



In addition, Gemini can provide customization in both color & design to allow you to make your ADA signage work with your location, not stick out from it.



A good sign is not a nicety...it's a necessity.

For more information on
Gemini Letters contact:

